- [ ] Step 1: Grab the correct lock for your machine to perform LOTO with.



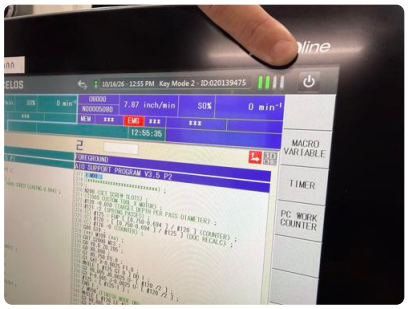


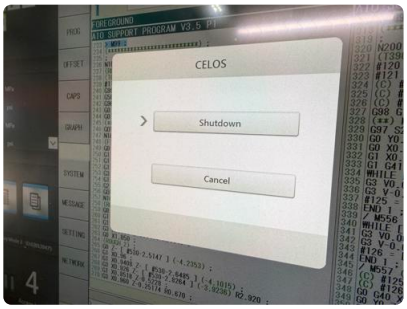
De-energize equipment

- [ ] Ensure the power is turned OFF on the machine.









- [ ] Ensure the equipment completely powers down before you continue to the next step.

- [ ] There are two areas to LOTO this machine. Choose one and continue.





- [ ] The LOTO key specific to that lock is your responsibility and you are not to give that key to anyone under any circumstances. If the machine were needing to be removed from the LOTO it would have to be done by the key owner of that lock.

- [ ] Do not continue with any maintenance until the secondary check has been performed by your supervisor.