- [ ] Step 1: Grab the correct lock for your machine to perform LOTO with.





De-energize equipment

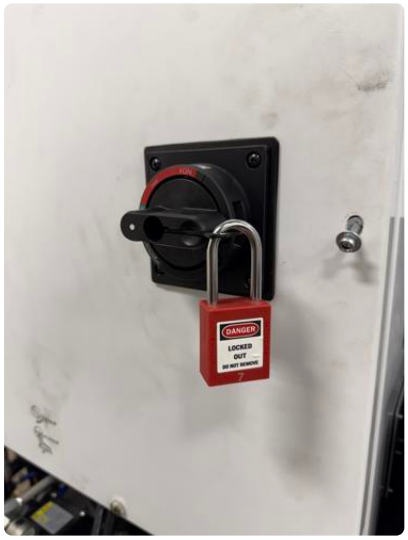
- [ ] Ensure the power is turned OFF on the machine.

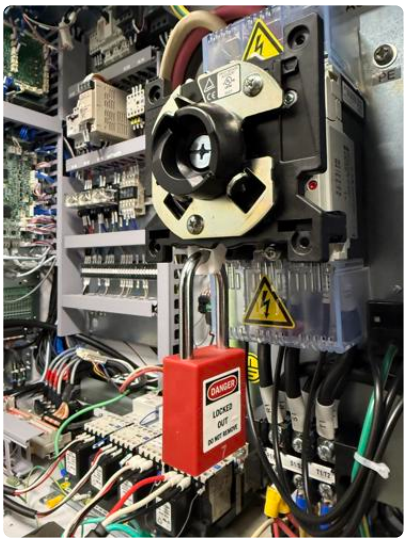


☐ Determine whether you are going to be working inside the cabinet or on the exterior of the machine.



☐ Exterior and Interior designated LOTO control is shown here.





☐ The LOTO key specific to that lock is your responsibility and you are not to give that key to anyone under any circumstances. If the machine were needing to be removed from the LOTO it would have to be done by the key owner of that lock.

☐ Do not continue with any maintenance until the secondary check has been performed by your supervisor.